

NEW

Motion Control Systems

V3.0, 4-Quadrant PWM
with RS232 or CANopen interface

18 mNm

10,5 W

2232 ... BX4 IMC RS/CO

Values at 22°C and nominal voltage	2232 S	012 BX4 IMC ...	024 BX4 IMC ...	
Power supply electronic	U_P/U_B	6 ... 30	6 ... 30	V DC
Power supply motor ¹⁾	U_{Mot}	6 ... 30	6 ... 30	V DC
Nominal voltage for motor	U_N	12	24	V
No-load speed (at U_N)	n_0	6 300	6 700	min ⁻¹
Peak torque (S2 operation for max. 30s)	M_{max}	36	36	mNm
Torque constant	k_M	17	32,4	mNm/A
PWM switching frequency	f_{PWM}	80	80	kHz
Efficiency electronic	η	95	95	%
Standby current for electronic (@ $U_P=24V$)	I_{el}	0,027	0,027	A
Speed range (up to 24V / 30V)		1 ... 13 000	1 ... 8 500	min ⁻¹
Shaft bearings	ball bearings, preloaded			
Shaft load max.:				
– with shaft diameter	3			mm
– radial at 3 000 min ⁻¹ (5 mm from mounting flange)	20			N
– axial at 3 000 min ⁻¹ (push / pull)	2			N
– axial at standstill (push / pull)	20			N
Shaft play:				
– radial	≤ 0,015			mm
– axial	= 0			mm
Operating temperature range	-40 ... +100			°C
Housing material	stainless steel			
Mass	77			g

¹⁾ Not available with option 7431 (common power supply)

Rated values for continuous operation

Rated torque	M_N	18	18	mNm
Rated current (thermal limit)	I_N	1,16	0,62	A
Rated speed	n_N	3 500	4 000	min ⁻¹

Note: Rated values are calculated with nominal voltage and at a 22°C ambient temperature. Mounted on metal flange.

Interface / range of functions

	... RS	... CO
Configuration from Motion Manager 7	RS232	CANopen
Fieldbus	RS232	CANopen
Operating modes	PP, PV, PT, CSP, CSV, CST and homing acc. to IEC 61800-7-201 or IEC 61800-7-301 as well as position-, speed- and torque control via analog setpoint or voltage controller	
Speed range	see motor diagram	
Application programs	Max. 8 application programs (BASIC), one of which is an autostart function	
Additional functions	Touch-probe input, connection of a second incremental encoder	

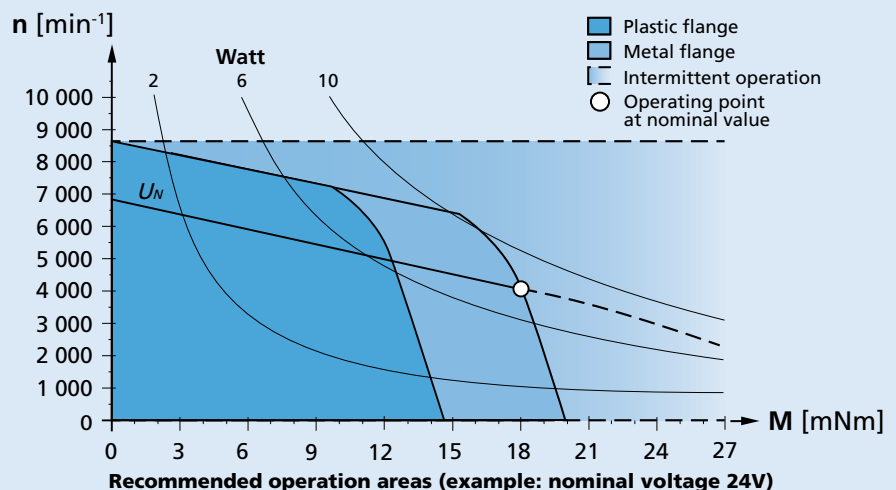
Note:

The display shows the range of possible operation points of the drives at a given ambient temperature of 22°C.

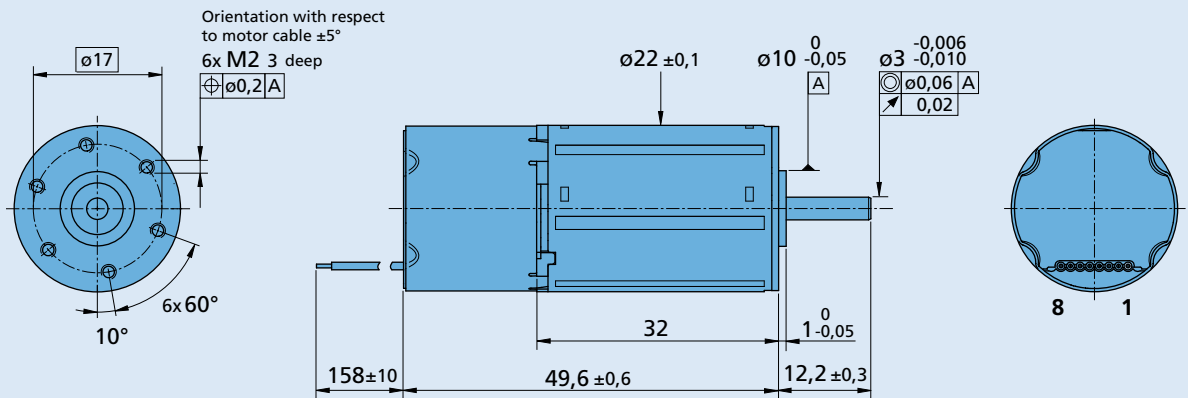
The diagram indicates the recommended speed in relation to the available torque at the output shaft.

It includes the assembly on a plastic- as well as on a metal flange (assembly method: IM B 5).

The nominal voltage linear slope describes the maximal achievable operating points at nominal voltage. Any points of operation above this linear slope will require a supply voltage $U_{Mot} > U_N$.




Dimensional drawing



2232 ... BX4 IMC RS/CO

Option, cable and connection information

Example product designation: **2232S024BX4 IMC CO 7431**

Option	Type	Description	Connection	
			Standard	Option: 7431
3830	Connector 	AWG 26 / PVC ribbon cable with connector MOLEX Microfit 3.0, 43025-0800, recommended mating connector 43020-0800	No. Function	No. Function
7431	Supply	Common voltage supply for motor and electronics	1 <i>U_P</i>	1 AnIn2
7630	I/O	AnIn1 $\pm 10\text{V}$ (without DigOut2)	2 <i>U_{Mot}</i>	2 <i>U_B</i>
			3 GND	3 GND
			4 DigIn1 / DigOut2 / AnIn1	4 DigIn1 / DigOut2 / AnIn1
			5 DigIn2 / AGND	5 DigIn2 / AGND
			6 DigIn3 / DigOut1	6 DigIn3 / DigOut1
			7 RS232 RXD / CAN_L	7 RS232 RXD / CAN_L
			8 RS232 TXD / CAN_H	8 RS232 TXD / CAN_H
			Standard cable PVC ribbon cable 8 x AWG 26, 1,27 mm	
			Note: For details on the connection assignment, see device manual IMC.	

Product combination

Precision Gearheads / Lead Screws	Encoders	Drive Electronics	Cables / Accessories
22GPT 22/7 26A 22L ... ML 22L ... SB 22L ... PB		Integrated	To view our large range of accessory parts, please refer to the "Accessories" chapter.